

OPERATING MANUAL

AC Axial Flow Fans MU Series



Introduction

■ Before using the fan

Only qualified personnel should work with the product.

Use the product correctly after thoroughly reading the section "Safety precautions."

The product described in this manual has been designed and manufactured for use in general industrial machinery, and must not be used for any other purpose. Oriental Motor Co., Ltd. is not responsible for any damage caused through failure to observe this warning.

■ Standard and CE Marking

The product is recognized by UL and certified by CSA and VDE. The CE mark (Low Voltage Directive) is affixed to the product.

● Standards

Standards	Certification body
UL 507	UL
CSA C22.2 No.113	CSA
EN 60950-1	VDE
Electrical appliance and material safety law	JET

● **MU1025L-11** and **MU825L-13** are not recognized by UL and not certified by CSA and VDE.

● **MU1428S-41**, **MU1225M-41**, **MU1025S-41**, **MU925M-41**, **MU825S-43** and **MU1238** single phase 200 V type are not certified by CSA.

● **MU825** type is not certified by JET.

● Installation conditions (For EN Standards)

Overvoltage category II, Pollution degree 2, Class I equipment
When connecting to a power supply of overvoltage category III, supply power via the insulation transformer.

■ Hazardous substances

RoHS (Directive 2002/95/EC 27Jan.2003) compliant

* The **MU1238** (" -2B " at the end of the product name) type does not conform to RoHS compliant.

Safety precautions

The precautions described below are intended to prevent danger or injury to the user and other personnel through safe, correct use of the product. Use the product only after carefully reading and fully understanding these instructions.



Handling the product without observing the instructions that accompany a "Warning" symbol may result in serious injury or death.

- Do not use the product in explosive or corrosive environments, in the presence of flammable gases, locations subjected to splashing water, or near combustibles. Doing so may result in fire, electric shock or injury.
- Assign qualified personnel the task of installing, wiring, operating/controlling, inspecting and troubleshooting the product. Failure to do so may result in fire, electric shock or injury.
- Do not transport, install the product, perform connections or inspections when the power is on.
Always turn the power off before carrying out these operations.
Failure to do so may result in electric shock.

Thank you for purchasing an Oriental Motor product.

This Operating Manual describes product handling procedures and safety precautions.

- Please read it thoroughly to ensure safe operation.
- Always keep the manual where it is readily available.

- To prevent the risk of electric shock, use the fan for class I equipment only.
Lüfter zur Verwendung in Geräten der Schutzklasse I.
- Install the fan in an enclosure in order to prevent electric shock or injury.
- Install the fan so as to avoid contact with hands, or ground it to prevent the risk of electric shock.
Die Gehäuse der Lüfter sind mit einer Schraube und Zahnscheibe sicher mit dem geerdeten Gehäuse des Gerätes zu verbinden.
- Keep the input-power voltage within the specified range to avoid fire and electric shock.
- Connect the cables securely according to the wiring diagram in order to prevent fire and electric shock.
- Do not forcibly bend, pull or pinch the cable. Doing so may fire and electric shock.
- Turn off the power in the event of a power failure, or the fan will suddenly start when the power is restored and may cause injury or damage to equipment.
- Do not disassemble or modify the fan. This may cause electric shock or injury. Refer all such internal inspections and repairs to the branch or sales office from which you purchased the product.



Handling the product without observing the instructions that accompany a "Caution" symbol may result in injury or property damage.

- Do not use the fan beyond its specifications, or electric shock, injury or damage to equipment may result.
- Keep your fingers and objects out of the openings in the fan. This may cause injury.
- Do not touch the motor during operation or immediately after stopping. The surface is hot and may cause a skin burn(s).
- Do not hold the rotating parts (blades) of the fan or lead wire. This may cause injury.
- Keep the area around the fan free of combustible materials in order to prevent fire or a skin burn(s).
- To prevent the risk of damage to equipment, leave nothing around the fan that would obstruct ventilation.
- Do not touch the rotating parts (blades) when the fan is in operation. This may cause injury. The use of the optional fingerguard is recommended to ensure protection.
Wegen der Verletzungsgefahr dürfen die Lüfterflügel bei Ventilatorbetrieb nicht berührt werden. Der Gebrauch des als Sonderzubehör erhältlichen Fingerschutzes ist empfehlenswert, um erhöhte Sicherheit zu gewährleisten.
- When an abnormality is noted, stop the operation immediately, or fire, electric shock or injury may occur.
- The motor's surface temperature may exceed 70 °C (158 °F), even under normal operating conditions. If a fan is accessible during operation, post the warning label shown in the figure in a conspicuous position to prevent the risk of skin burn(s).
- To dispose of the fan, disassemble it into parts and components as much as possible and dispose of individual parts/components as industrial waste.



Preparation

This **OPERATING MANUAL** is applicable to the following products. To verify that the unit you've purchased is the correct one, check the model number shown on the identification plate.

2-terminal type	MU925S-11	MU925S-21	MU925S-41
	MU925S-51	MU925M-11	MU925M-21
	MU925M-41	MU925M-51	MU1025S-11
	MU1025S-41	MU1025S-51	MU1025L-11
	MU1225S-11	MU1225S-21	MU1225S-41
	MU1225S-51	MU1225M-11	MU1225M-21
	MU1225M-41	MU1225M-51	MU1238A-11B
	MU1238A-21B	MU1238A-41B	MU1238A-51B
	MU1238B-11B	MU1238B-21B	MU1238B-41B
	MU1238B-51B	MU1238L-11B	MU1238L-21B
Lead wire type	MU1238L-41B	MU1238L-51B	MU1428S-11
	MU1428S-41	MU1428S-51	
3-terminal type	MU825S-13	MU825S-23	MU825S-43
	MU825S-53	MU825L-13	
3-terminal type	MU1238A-12B	MU1238A-22B	MU1238A-42B
	MU1238A-52B	MU1238B-12B	MU1238B-22B
	MU1238B-42B	MU1238B-52B	MU1238L-12B
	MU1238L-22B	MU1238L-42B	MU1238L-52B

Installation

Location for installation

The fan is designed and manufactured for installation in equipment. Install it in a well-ventilated location that provides easy access for inspection. The location must also satisfy the following conditions:

- Inside an enclosure that is installed indoors (provide vent holes)
- Operating ambient temperature
-30 to +60 °C (-22 to +140 °F) (non-freezing)
- Operating ambient humidity 85% or less (non-condensing)
- Area that is free of explosive atmosphere or toxic gas (such as sulfuric gas) or liquid
- Area not exposed to direct sun
- Area free of excessive amount of dust, iron particles or the like
- Area not subject to splashing water (rains, water droplets), oil (oil droplets) or other liquids
- Area not subject to continuous vibration or excessive shocks
- Area free of radioactive materials, magnetic fields or vacuum
- Area free of excessive electromagnetic noise (from welders, power machinery, etc.)

When using near a switching circuit or high-frequency power supply, the induced current may flow inside the fan due to electromagnetic noise (conductive noise, radiative noise). If the induced current flows, the electric corrosion is caused in the bearings of the fan. As a result, it may generate the noise or shorten the service life of the products. Use the fan in the environment that the electromagnetic noise does not cause.

How to install the fan

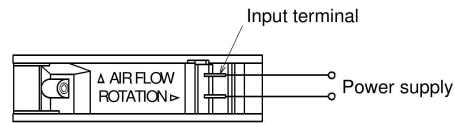
- Install the fan onto an appropriate flat metal plate having excellent vibration resistance and heat conductivity.
- Drill holes on the mounting plate and fix the fan on the plate using screws (not supplied).

Model	Screw size	Tightening torque
MU825 MU1025 MU1225 MU1238 MU1428	M4	0.6 N·m (5.3 lb-in)
MU925	M3	0.4 N·m (3.5 lb-in)

- For air orientation and rotational direction, see the indications shown on the fan's side frame.

Connection

2-terminal type

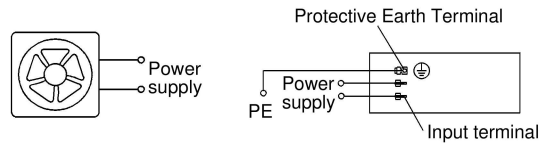


Use an optional plug code (sold separately) for the terminal type fan.

Note If the plug code is not used, be sure to properly insulate the terminal.

Lead wire type (MU825)

3-terminal type



When grounding fans with the screw hole (M4, P0.7) for the protective earth, use the M4 screw 8 mm long.

Note To use screws longer than 8 mm length may cause damage to the fan blades.

Overheat protection

Impedance protection means the fan will not burn out in the event of a lockup.

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• Please contact your nearest Oriental Motor office for further information.

ORIENTAL MOTOR U.S.A. CORP.
Technical Support Tel:(800)468-3982
8:30 A.M. to 5:00 P.M., P.S.T. (M-F)
7:30 A.M. to 5:00 P.M., C.S.T. (M-F)
E-mail: techsupport@orientalmotor.com
www.orientalmotor.com

ORIENTAL MOTOR (EUROPA) GmbH
Headquarters and Düsseldorf Office
Tel:0211-52067-00 Fax:0211-52067-099
Munich Office
Tel:089-3181225-00 Fax:089-3181225-25
Hamburg Office
Tel:040-76910443 Fax:040-76910445

ORIENTAL MOTOR (UK) LTD.
Tel:01256-347090 Fax:01256-347099
ORIENTAL MOTOR (FRANCE) SARL
Tel:01 47 86 97 50 Fax:01 47 82 45 16
ORIENTAL MOTOR ITALIA s.r.l.
Tel:02-93906346 Fax:02-93906348

SHANGHAI ORIENTAL MOTOR CO.,LTD.
Tel:400-820-6516 Fax:021-6278-0269

TAIWAN ORIENTAL MOTOR CO.,LTD.
Tel:(02)8228-0707 Fax:(02)8228-0708

SINGAPORE ORIENTAL MOTOR PTE LTD
Tel:+65-6745-7344 Fax:+65-6745-9405

ORIENTAL MOTOR (MALAYSIA) SDN. BHD.
Tel:(03)22875778 Fax:(03)22875528

ORIENTAL MOTOR (THAILAND) CO.,LTD.
Tel:+66-2-251-1871 Fax:+66-2-251-1872

INA ORIENTAL MOTOR CO.,LTD.
KOREA

Tel:080-777-2042 Fax:02-2026-5495

ORIENTAL MOTOR CO.,LTD.
Headquarters Tokyo, Japan

Tel:03-6744-0361 Fax:03-5826-2576